



Measurement to Perfection...

100, West Park Road (Between Sampige and Margosa Road)
10th Cross, Malleshwaram, Bengaluru - 560 003

CC-2231

TRUE COPY

CALIBRATION CERTIFICATE

Customer Name & Add. : M/s.

NCQC Laboratory LLP

4, Abhishree Corporate Park, Near Swagat Bungalow BRTS, Iskcon-Ambli Road,
Ahmedabad-380058

SRF No. : TSC/25-26/5459

Dated : 16 Jun 2025

Cert. Issued Date :

19 Jun 2025

ULR.NO CC223125000068322F

Calibration Certificate Number	Calibrated Date	Calibration Due Date	Page Number
TSC/25-26/5459-1	16 Jun 2025	15 Jun 2026	1 of 3

Details of device under calibration

Transcal ID

: TSC560374

Nomenclature	: Bench Center	No. of Pages	: 3
Make	: Micro-Flat	Cal Procedure No.	: TSC/CAL/445
Model/Range	: 500 x 160 mm	DUC Received	: 16 Jun 2025
SI No.	: 12785/2	DUC Condition on Receipt	: Satisfactory
ID No.	: NCQC/M-206	Cal At	: Dimensional Lab Onsite
Calibrated By	: Sahana N, Calibration Engineer		

Environmental Conditions : Temperature in °C : 20.1

Humidity in RH % : 53.7

Standards used :

SI No.	Nomenclature	Make	Model	SI No./ID.No.	Certificate No.	Validity
1	Cylindrical Mandrel	Aditya	30X300mm	701-1-1	24/53/01/041-S/3/034-B	10 May 2026
2	Cylindrical Mandrel	Aditya	30X400mm	701-1-2	24/53/01/041-S/3/034-C	10 May 2026
3	Cylindrical Mandrel	Aditya	30X500mm	701-1-3	24/53/01/041-S/3/034-D	10 May 2026
4	Taper Mandrel	--	--	TM-01, TM-02, TM-03	TSC/24-25/INH/MCAL- 139A to 139C	18 Dec 2025
5	Lever Type dial Gauge	Mitutoyo	NA	CDZK33	TSC/24-25/INH/MCAL- 204-1	20 Aug 2025

NCQC LABORATORY LLP
Valid up to 15-06-2026
Reviewed: *[Signature]*

NCQC System Certificate No. 401



Reviewed & Authorised By

Avinash R
(Lab In charge)



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Note :

1. This Calibration Certificate relates only to the above DUC & Reported results are valid at the time of and under the stated conditions of measurements.
2. Partial Publication/ reproduction of this Certificate in any form is not permitted without the written consent of TransCal Technologies LLP.
3. Errors if any, in this Certificate shall be brought to notice within 45 days from the date of this Certificate
4. Measurement Uncertainty reported is at approximately 95 % confidence level with $k=2$; Units of Measurement results & Measurement Uncertainty are same as that of range selected - Unless otherwise indicated.
5. Calibration of the DUC is traceable to National/International Standards.
6. Corrections/erasing invalidate the Calibration Certificate.
7. Unless otherwise specified the Measurement Data reported is "As Found"-Without any adjustment.
8. The Decision Rule: No Conformity statement (Pass/Fail/Accept/Reject) provided



Reviewed & Authorised By

Avinash R
(Lab In charge)



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Results:-

Size: 500x160 mm

Sl. No.	Parameter	Calibrated Values in mm
1	Parallelism of the axis of center with respect to guideways	0.003
2	Co-axiality of center	0.004

Conclusion / Remarks:

Measurement uncertainty of Parallelism is $\pm 4.5 \mu\text{m}$ at 95% confidence level, with $k=2$

Measurement uncertainty for Co-axiality is $\pm 4.1 \mu\text{m}$ at 95% Confidence level, with $k=2$

Relevant Standard/Guidelines: IS 5980.

Maximum Permissible error as per IS 5980-1978

H mm	Parallelism of the axis of center with respect to guideways	Co-axiality of center
125 and 160	0.01 mm/300 mm leaning towards the free end of the mandrel	0.01 mm over any length of 300 mm. total error of 0.015 mm. total error of 0.02 mm for Emax greater than 500 mm
200 to 300	0.015 mm/300 mm leaning towards the free end of the mandrel	0.015 mm over any length of 300 mm. total error of 0.02 mm for Emax up to 500 mm. total error of 0.04 mm for Emax above 500 mm

*** End Of Certificate ***



Reviewed & Authorised By

Avinash R
(Lab In charge)